+135-3858-6433 (GuangDong) +188-1699-6168 (ShangHai) +852-6957-5415 (HongKong)





## POLYPROPYLENE HOMOPOLYMER

## **DESCRIPTION**

SABIC<sup>®</sup> PP 524P is particularly developed for (biaxially) oriented PP film extrusion with a very specific molecular structure providing the ultimate properties required for the stretching process.

## **TYPICAL APPLICATIONS**

SABIC® PP 524P is typically used in mono layer or coextruded (B)OPP film. SABIC® PP 524P is known for its excellent metallisation behaviour. It can also be used as base material for plain film used for stationary, food bags, synthetic paper and heat sealable packaging films.

# **TYPICAL PROPERTY VALUES**

Revision 20190727

DECEMBER	TVDICAL VALUES	LINUTC	TEST METHODS
PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate			
at 230 °C and 2.16 kg	2.0	dg/min	ISO 1133
Density	905	kg/m³	ASTM D1505
Molecular Weight Distribution	Broad	-	-
Isotacticity	Medium	-	-
FORMULATION			
Anti block agent		-	-
Slip agent		-	-
Anti static agent		-	-
Nucleating agent		-	-
MECHANICAL PROPERTIES			
Tensile test			
strain at yield <sup>(1)</sup>	10	%	ISO 527-2 1A
tensile modulus <sup>(2)</sup>	1500	MPa	ISO 527-2 1A
stress at yield	37	MPa	ISO 527-2 1A
Izod impact notched			
at 23 °C	3.5	kJ/m²	ISO 180/1A
Charpy Impact Strength Notched			
at 23 °C	4.5	kJ/m²	ISO 179/1eA
THERMAL PROPERTIES			
Heat deflection temperature			
at 0.45 MPa (HDT/B)	85	°C	ISO 75
at 1.80 MPa (HDT/A)	55	°C	ISO 75
Vicat Softening Temperature <sup>(3)</sup>			
at 50 N (VST/B)	88	°C	ISO 306
at 10 N (VST/A)	152	°C	ISO 306

<sup>(1)</sup> Speed of testing: 50 mm/min

<sup>(2)</sup> Speed of testing: 1 mm/min

<sup>(3)</sup> Temperature rate: 120°C/h

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### **OUALITY**

SABIC Europe is fully certified in accordance with the internationally accepted quality standard ISO9001.

### PROCESSING CONDITIONS

Typical processing conditions for 524P are:

Average extrusion temperature range may be kept at 245 - 255°C.

## HEALTH, SAFETY AND FOOD CONTACT REGULATIONS

Material Safety Data Sheets (MSDS) and Product Safety declarations are available on our Internet site http://www.SABIC.com. For additional specific information please contact SABIC local representative.

The product mentioned herein is in particular not tested and therefore not validated for use in pharmaceutical/ medical applications.

This grade material is UL registered under File E111275 (www.ul.com).

IMDS 7172624

#### STORAGE AND HANDLING

Polypropylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PP resin within 6 months after delivery.

## **DISCLAIMER**

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.